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## METHOD OF FABRICATING A SOLID-STATE IMAGING DEVICE

### CROSS REFERENCES TO RELATED APPLICATIONS

[0001]

5 The present document is based on Japanese Priority Document JP 2002-255643, filed in the Japanese Patent Office on August 30, 2002, the entire contents of which ~~being~~ are incorporated herein by reference.

10 BACKGROUND OF THE INVENTION

[0002]

1. Field of the invention

[0003]

The invention relates to a method for fabricating a 15 solid-state imaging device in which a metallic light shield film is formed to avoid a light coming into an area other than a light receiving sensor.

[0004]

2. Description of Related Art

20 [0005]

Figs. 4A to 4D show steps of a conventional 25 fabricating process of a solid-state imaging device. Conventionally, a solid-state imaging device is obtained by forming a metallic light-shield film 9 on the light receiving sensor 2 and the transfer electrode 7, as shown in Fig. 4A, after forming a light receiving sensor 2 which that receives an incoming light and saves it as electric charge and a transfer electrode 7, which transfers the saved electric charge on a surface layer of 30 a wafer 1, a metallic light shield film 9 on the light receiving sensor 2 and the transfer electrode 7.

[0006]

In addition, as shown in Fig. 4B, an opening is formed on the light receiving sensor 2 of the metallic light-shield film 9 by etching, and, as shown in Fig. 4C, 5 an interlayer film 13 is formed thereon by a CVD process to embed the light receiving sensor 2 and the transfer electrode 7. Then, the interlayer film 13 is reflowed by heat treatment or the like to have the shape of a lens, and a lens material 14 is filled to embed the reflowed 10 interlayer film 13 so as to form an inner-layer lens.

[0007]

Fig. 5 is a ~~cross-sectional~~cross-sectional view of the solid-state imaging device obtained in accordance with the above-described process. In a conventional 15 solid-state imaging device, a light converged through an interlayer lens is ~~photoelectric~~photoelectrically converted when it ~~comes~~enters ~~in~~ through the light receiving sensor 2 from an opening ~~of~~in the metallic light-shield film 9. It is, however, impossible not 20 ~~possible~~ to suppress a reflective component which ~~reflects on the metallic light shield film 9 and comes~~ enters into the transfer electrode 7 as a reflection off ~~of the metallic light-shield film 9, resulting to result~~ in ~~smear among the incoming light~~ being smeared. Such a 25 component will hereinafter be referred to as a "smear component"-hereinafter.

[0008]

Conventionally, there is a solid-state imaging device in which an anti-reflection film is formed to 30 prevent ~~the light reflected off the interlayer film~~ constituting the interlayer lens or the like ~~coming from~~

entering into the imaging device from reflecting on the interlayer film constituting the interlayer lens or the like (see, for example, Japanese Patent Application Publication No. Hei 11-103037, hereinafter referred to as "Patent Document 1", for example). This solid-state imaging device is made according to a process further including a step of forming the anti-reflection film on the interlayer film and a step of forming an anti-reflection film on the inner-layer lens, in addition to the conventional fabrication process of a solid-state imaging device.

[0009]

In addition, there is another solid-state imaging device in which the reflectivity of a metal light-shield film is lowered by forming the metal light-shield film composed of a refractory metal silicide or the like on an interlayer dielectric, poly-crystallizing the metal light-shield film with a heat treatment on a wafer on which the metal light-shield film is formed at a high temperature of 800°C or higher, and oxidizing a surface of the poly-crystallized metal light-shield film (see, for example, Japanese Patent Application Publication No. Hei 8-78651, hereinafter referred to as "Patent Document 2", for example).

[0010]

The patent documents referred herein are as follows.  
[Patent document 1]  
Japanese Patent Application Publication No. Hei 11-103037  
[Patent document 2]  
30 Japanese Patent Application Publication No. Hei 8-78651  
[0011]

As disclosed in the Patent Document 1, in order to obtain ~~the-a~~ solid-state imaging device in which an anti-reflection film is formed on the interlayer film and on the inner-layer lens, it is necessary that the 5 fabrication process further includes a step of newly forming an anti-reflection film in addition to the conventional fabrication process of a solid-state imaging device. The step of forming the anti-reflection film is carried out in an apparatus different from that used for 10 the steps before and after the formation thereof. Accordingly, it takes time ~~for conveying to~~ convey the films into and out from each apparatus, and such that the time duration until completing the product fabrication will be long.

15 [0012]

In addition, the Patent Document 2 discloses that the surface of the metal light-shield film is oxidized at a high temperature of 800°C or higher. Refractory metal silicide is the only refractory metal which can withstand 20 such a high temperature. Since a light-shield film composed of a metal such as tungsten (W) and molybdenum (Mo) ~~is too much will oxidized too much under heat~~ treatment in an oxidizing atmosphere at a temperature of 800°C or higher, even though it is a refractory metal, it 25 cannot be used as a light-shield film.

#### SUMMARY OF THE INVENTION

[0013]

Therefore, in the present invention, a method of 30 fabricating a solid-state imaging device is provided which enables ~~to the formation form of~~ an anti-reflection

film by oxidizing a surface of a metallic light-shield film without addingthe addition of a fabrication step, even though the metallic light-shield film is composed of not only the refractory metal silicide but also metals,  
5 including tungsten and molybdenum.

[0014]

The method of fabricating a solid-state imaging device of the present invention is a method comprising the steps of forming a metallic light-shield film on a light receiving sensor and a transfer electrode formed on a surface layer of a wafer, forming an opening on the metallic light-shield film on the light receiving sensor by etching, forming an interlayer film, and shaping the interlayer film to be a lens shape by heat treatment. In  
10 the method, an atmosphere of either one or both of oxygen gas and ozone gas is prepared in a chamber for forming the interlayer film, and a surface of the metallic light-shield film is oxidized before the interlayer film is formed.  
15

20 [0015]

According to the present fabrication method, in the step of forming the interlayer film in the process of fabricating a solid-state imaging device, an anti-reflection film can be formed by oxidizing the surface of  
25 the metallic light-shield film by exposing the surface in the atmosphere of either one or both of the oxygen gas and the ozone gas before the interlayer film is formed in the same chamber as that used for forming the interlayer film.

30 [0016]

At this time, it is possible to oxidize the surface

of the metallic light-shield film even though a temperature in the chamber is 500°C or lower. Therefore, it is possible to form the anti-reflection film by oxidizing the surface of the metallic light-shield film without damaging it, even ~~in the case of if~~ the metallic light-shield film is composed of not only the refractory metal silicide but also metals including tungsten and molybdenum.

[0017]

10 The present invention may ~~bring result in the~~ following effects.

[0018]

(1) By ~~making up creating~~ an atmosphere of any one or both of oxygen gas and ozone gas in a chamber used for forming an interlayer film and oxidizing a surface of a metallic light-shield film, an anti-reflection film can be formed ~~the by oxidizing oxidation of the~~ surface of the metallic light-shield film with the oxygen gas and the ozone gas in the chamber, which chamber is also used for forming the interlayer film. Accordingly, it is ~~not required unnecessary~~ to add further fabrication steps in ~~which employing the use of another chamber is used~~.

[0019]

(2) Since the oxidation is carried out with the oxygen gas and the ozone gas in the chamber, which chamber is also used for forming the interlayer film, it is possible to freely control a flow rate of the oxygen gas and the ozone gas and oxidation reaction time so that an anti-reflection film having an optimal thickness can be formed by controlling the oxidation level of the surface of the metallic light-shield film.

[0020]

(3) Since the oxidation is carried out in the chamber by setting the temperature to 500°C or lower and using the oxygen gas and the ozone gas, it is possible to form the 5 anti-reflection film by oxidizing the surface of the metallic light-shield film without damaging it, even ~~in~~ ~~the case of if~~ the metallic light-shield film ~~being is~~ composed of not only the refractory silicide, such as WSi, but also metals, including W and Mo.

10 [0021]

~~It is a matter of course that~~ The effects of the present invention are not limited to those described above. The present invention may possibly result in additional effects derived from the above, aside from 15 those explicitly enumerated ~~effects.~~

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0022]

The above and other objects, features and advantages 20 of the present invention will become more apparent from the following description of the presently preferred exemplary embodiments of the invention taken in conjunction with the accompanying drawings, in which:

[0023]

25 Figs. 1A to 1E are cross-sectional views showing steps of a fabrication process of a solid-state imaging device in a first embodiment of the present invention, in which Fig. 1A shows a step of forming a metallic light-shield film, Fig. 1B a step of etching, Fig. 1C a step of 30 oxidation, Fig. 1D a step of forming an interlayer film, and Fig. 1E a step of forming a lens.

[0024]

Fig. 2 is a ~~cross-sectional cross-sectional cross-~~  
~~sectional~~ view schematically showing a chamber used in  
the step of forming the interlayer shown in Fig. 1D.

5 [0025]

Fig. 3 is a ~~cross-sectional cross-sectional cross-~~  
~~sectional~~ view of a solid-state imaging device obtained  
through the fabrication process of the present embodiment.

[0026]

10 Figs. 4A to 4D are ~~cross-sectional cross-~~  
~~sectional cross-sectional~~ views showing steps of a  
conventional fabrication process of a solid-state imaging  
device.

[0027]

15 Fig. 5 is a ~~cross-sectional cross-sectional cross-~~  
~~sectional~~ view of ~~the~~ a conventionally obtained solid-  
state imaging device.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 [0028]

Figs. 1A to 1E are ~~cross-sectional cross-~~  
~~sectional cross-sectional~~ views showing steps of  
fabricating a solid-state imaging device in an embodiment  
of the present invention, and Fig. 2 is a ~~cross~~  
25 ~~sectional cross-sectional~~ view schematically showing a  
chamber used in a step of forming an interlayer film  
shown in Fig. 1D. ~~With reference to Figs. 1A to 1E, a~~ A  
fabrication process of a solid-state imaging device ~~in~~  
~~according to~~ the present embodiment will now be described  
30 with reference to Figs. 1A to 1E.

[0029]

First, as shown in Fig. 1A, a light receiving unit (not shown) performing photoelectric conversion is formed on a surface layer of a wafer 1. ~~and a~~ A hole accumulation unit (not shown) is formed further thereon so as to form 5 a light receiving sensor 2 of a HAD (Hole-Accumulation Diode: registered trademark) structure comprising the light receiving unit and the hole accumulation unit.

[0030]

In addition, a charge transfer unit 4 is formed on a 10 side of the light receiving sensor 2 having a charge reader unit 3 disposed therebetween, and a channel stop unit 5 is formed on the other side of the light receiving sensor for blocking charge flowing into the charge transfer unit 4 adjacent thereto. Furthermore, an 15 insulating film 6 composed of SiO<sub>2</sub> or the like is formed by a thermal oxidation process or a CVD process on a surface of the wafer 1.

[0031]

A transfer electrode 7 composed of polysilicon or 20 the like is formed at a position almost right above the charge transfer unit 4 on the insulating film 6. Furthermore, another transfer electrode (not shown) composed of polysilicon or the like is formed to overlap ~~each other with a portion of~~ ~~at a part thereof with the~~ 25 transfer electrode 7. An interlayer dielectric 8, composed of SiO<sub>2</sub> or the like, covering the transfer electrode 7 and ~~further~~ the insulating film 6 on the light receiving sensor 2 positioned between the transfer electrodes 7, ~~and~~ 7 is formed on the surface, that is, on 30 the top and side planes of the transfer electrode 7.

[0032]

On the interlayer dielectric 8, a A metallic light-shield film 9 is formed on the interlayer dielectric 8 to cover the transfer electrode 7. Then, as shown in Fig. 1B, the majority of the portion of the interlayer dielectric layer 8 formed almost all of the part right above the light receiving sensor 2 is etched off to have create an opening. Any A number of metals including W, Mo, Al and the like or WSi being a refractory metal silicide may be used as the metallic light-shield film 9, including W, Mo, Al and the like or WSi being a refractory metal silicide, as far long as they can withstand oxidation at a temperature of 500°C or lower.

[0033]

Next, an interlayer film 13 (see Fig. 1D) is formed using a CVD apparatus, as shown in Fig. 2. The CVD apparatus shown in Fig. 2 is used to uniformly introduce a material gas supplied from a gas line 23 through a shower head 24 in a chamber 22 heated to be a temperature of 500°C or lower, for example, around 380°C [-] to 400°C, by a heater lamp 21 so as to deposit a creative product created by a reaction of the material gas on the wafer 1 placed on a stage 25 in the chamber 22.

[0034]

In the fabrication process of the present embodiment, oxygen gas 10 and/or ozone gas 11 is introduced to the gas line 23 before the material gas for forming the interlayer film 13; that is, before forming the interlayer film 13 (see Fig. 1C). Accordingly, an atmosphere of such as the oxygen gas 10 and/or the ozone gas 11 at a temperature of 500°C or lower is filled in the chamber 22 so that the wafer 1 on the stage 25 is

exposed in the atmosphere. Therefore, ~~a—the~~ surface of the metallic light-shield film 9 on the wafer 1 is oxidized so that an anti-reflection film 12 is formed.

[0035]

5        After the anti-reflection film 12 is formed, the oxygen gas 10 and/or the ozone gas 1 is exhausted from an exhaust pipe 26, and then, a material gas (for example, TEOS (tetraethoxysilane)) for forming the interlayer film 13 is introduced in the chamber 22. Therefore, the  
10      interlayer film 13 composed of SiO<sub>2</sub> or the like is formed to cover the anti-reflection film 12 and the interlayer dielectric 8 exposed right above the light receiving sensor 2.

[0036]

15       Next, the interlayer film 13 is reflowed by heat treatment or the like to have the shape of a lens, and a lens material 14 such as SiN is filled to embed the reflowed interlayer film 13. In this way, an inner-layer lens is ~~constituted~~formed between the lens material 14  
20      and the interlayer film 13 and a solid-state imaging device is completed.

[0037]

Fig. 3 is a ~~cross-sectional~~cross-section view of the solid imaging device obtained in accordance with the  
25      above process. In the solid-state imaging device, a light coming through the inner-layer lens is photoelectrically converted in the light receiving sensor 2, and a signal charge obtained by the photoelectrical conversion is read out to the charge transfer unit 4 via  
30      the charge reader unit 3 and is further transferred by the transfer electrode 7.

[0038]

A portion of ~~Among~~ the light coming through the inner-layer lens, ~~a light~~ and reaching ~~reached~~ the transfer electrode 7 reflects on the metallic light-shield film 9. However, in the solid-state imaging device of the present embodiment, since the anti-reflection film 12 is formed by oxidizing the surface of the metallic light-shield film 9, the smear components reflecting on the metallic light-shield film 9 cancel each other due to interference thereof to be reduced. Accordingly, the smear component, which conventionally ~~comes~~ ~~enters~~ into the transfer electrode 7 after reflecting on the metallic light-shield film 9, is substantially reduced, resulting in improved yield.

15 [0039]

In addition, in the fabrication process of a—the solid-state imaging device in accordance to the present embodiment, before the interlayer film 13 is formed, the anti-reflection film 12 is formed by oxidizing the surface of the metallic light-shield film 9 using the oxygen gas 10 and/or the ozone gas 11 in the same chamber 22 as that used for forming the interlayer film 13. The interlayer film 13 is formed subsequently, and thus, no additional steps using another chambers is are not required. In other words, the anti-reflection film 12 can be formed without increasing the number of steps used.

25 [0040]

In addition, since the oxidation is carried out with the oxygen gas 10 and/or the ozone gas 11 in the same chamber 22 as that used for forming the interlayer film 13, it is possible to freely control an oxidation

reaction time by adjusting a flow rate of the oxygen gas 10 and the ozone gas 11 from the shower head 24, or by adjusting the time duration thereof until the gases are discharged from the exhaust pipe 26. Therefore, it is 5 possible to form the anti-reflection film 12 having an optimal thickness by controlling an oxidation level of the surface of the metallic light-shield film 9.

[0041]

Furthermore, in the present embodiment, since the 10 oxidation is carried out in the chamber 22 setting the temperature to 500°C or lower and using the oxygen gas 10 and/or the ozone gas 11, it is possible to form the anti-reflection film 12 by oxidizing the surface of the metallic light-shield film 9 without damaging it, even in 15 if the ease of the metallic light-shield film 9 being is composed of not only the refractory silicide, such as WSi, but also metals, including W and Mo.

[0042]

In the present embodiment, the gas introduced in the 20 chamber 22 before forming the interlayer film 13 may be consist of the oxygen gas 10 alone, the ozone gas 11 alone, or the ozone gas 11 containing the oxygen gas 10. However, it is preferable to have introduce more components of the ozone gas 11 than oxygen gas 10 since 25 it results in faster oxidation of the surface of the metallic light-shield film 9.

[0043]

Although the invention has been described in its preferred form with a certain degree of particularity, 30 obviously many changes and variations are possible therein. It is therefore to be understood that the

present invention may be practiced otherwise than as specifically described herein without departing from the scope and the spirit thereof.